

## PRODUCT DATA

## PEGAPRIM

**Andrews Coatings Ltd**  
Carver Building  
Littles Lane  
Wolverhampton  
West Midlands  
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**Tel. 01902 429190**

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### DESCRIPTION

Wood primer based on water dispersed acrylic resins. Can also be used as primer on zinc, aluminium, concrete, cement, hard PVC, etc.

### MAIN PROPERTIES

Quick drying – high filling power - excellent adhesion - sandable.

### RECOMMENDED USES

Priming coat for inside and outside woodwork.

### TECHNICAL DATA

Appearance:	Satin gloss (gloss 60°: ± 20%)
Colour:	White
Density:	1,26 - 1,29 g/cm <sup>3</sup>
Solids Content:	In volume: 38 - 40% In weight: 51 - 53 %
Recommended film thickness:	Wet film: ± 100 micron (cons.: 10 m <sup>2</sup> /l) Dry film: ± 40 micron (cons.: 10 m <sup>2</sup> /l)
VOC-content:	Max. 40 g/l
Flashpoint:	Not flammable
VOC-content:	15 g/l max.
Ready-for-use mixture:	15 g/l max.
Category:	A/i
EU Limit values:	140 g/l (2007) / 140 g/l (2010)

**Drying times** 20°C/50% r.h.

To touch:	± 50 minutes
To handle:	± 2 hours
To recoat:	± 4 hours
Full hardness	± 1 day

### Coverage

Theoretical:	7 - 10 m <sup>2</sup> /l per coat
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Wood, chipboards, etc: make these dust free and impregnate with Adex.

Exotic wood: degrease with Thinner 22 or ammonia water (e.g. Afzelia).

Non-ferrous metals: degrease with Thinner 22.

Cement, concrete, masonry: remove dust, if porous impregnate with Fixonal or Pegafix.

On rough substrate: apply 2 coats of Pegaprim. After a drying time of about 3 hours, sand if necessary.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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### APPLICATION & THINNING

- Brush: Preferably undiluted.
- Roller: Preferably undiluted.
- Air-atomised spray: If necessary, dilute with water.
- Airless spray: Nozzle: 011 - 013 / Pressure: 200 bars  
If necessary, dilute with water.
- Cleanup: Water

### APPLICATION CONDITIONS

Min. 8°C and max. 80 % R.H.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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