

## PRODUCT DATA

## PEGAFLEX

**Andrews Coatings Ltd**  
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Littles Lane  
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West Midlands  
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**Tel. 01902 429190**

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### DESCRIPTION

Levelling filler based on acrylic resins dispersed in water.

### MAIN PROPERTIES

High flexibility and elasticity - excellent adhesion on all sound substrates and paints - perfect alkali resistant - it is not affected by ageing thus keeping its original flexibility - it is sufficiently hard, but can still be sanded easily - it hardly absorbs the binder of the paints on top of it thus avoiding dry spots - it may only be applied in thin layers.

### RECOMMENDED USES

For indoor and outdoor works; can be used on any non-powdering substrates.

### TECHNICAL DATA

Appearance:	Matt (gloss 60°: 3%)
Colour:	White
Density:	±1,8 g/cm <sup>3</sup>
Solids Content:	In volume: 61 - 64% In weight: 78 - 80%
Recommended film thickness:	Wet film: ± 1000 micron (cons.: 1,8 kg/m <sup>2</sup> ) Dry film: ± 630 micron (cons.: 1,8 kg/m <sup>2</sup> )
Flashpoint:	Not flammable
VOC-content:	30 g/l max.
Ready-for-use mixture:	30 g/l max.
Category:	A/i
EU Limit values:	140 g/l (2007) / 140 g/l (2010)

<b>Drying times</b>	20°C/50% r.h.
To touch:	3 hours (1,8 kg/m <sup>2</sup> )
To handle:	8 hours (1,8 kg/m <sup>2</sup> )
To recoat:	24 hours
Full hardness:	±2 days

### Coverage

Theoretical:	Min. 1,8 kg/m <sup>2</sup> (= 1 mm thick)
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Fill up deep holes with a filler or with a repair mortar (Pegacrete).

Chalking substrates must be primed with Fixonal.

Porous mineral substrates have to be pre-treated with Pegafix.

Bare wood should be impregnated with Adex first.

If you want to recoat with an acrylic paint, you should isolate the filled up parts with Porisol first. If it is necessary to get a thick layer, you should apply several layers after hardening of the previous layer.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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### APPLICATION & THINNING

Tools: Use a filling knife and apply thin layers.

Cleanup: With water as long as Pegaflex has not dried; when dry with Thinner 22.

### APPLICATION CONDITIONS

> 5°C / < 80 % R.H.

### REMARKS

Pegaflex can easily be sanded wet, but not dry.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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