

PRODUCT DATA

PEGACRYL SATIN

Andrews Coatings Ltd
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West Midlands
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DESCRIPTION

Waterborne satin gloss acrylic paint.

MAIN PROPERTIES

Weather resistance better than most synthetic enamels - good flow - good filling power - high covering capacity.

RECOMMENDED USES

Woodwork, both inside and outside. As topcoat on Noxyde.

TECHNICAL DATA

Appearance:	Satin gloss (gloss 60°: ±30%)
Colour:	White + colour chart
Density:	1.25 - 1.32 g/cm ³
Solids Content:	In volume: 31 - 34% In weight: 47 - 51%
Recommended film thickness:	Wet film: 100 micron (cons.: 10 m ² /l) Dry film: 35 micron (cons.: 10 m ² /l)
Flashpoint:	Not flammable
VOC-content:	128 g/l max.
Ready-for-use mixture:	128 g/l max.
Category:	A/d
EU Limit values:	150 g/l (2007) / 130 g/l (2010)

Drying times	20°C/50% r.h.
To touch:	1 hours (10 m ² /l)
To handle:	5 hours (10 m ² /l)
To recoat:	24 hours
Full hardness	± 2 days

Coverage

Theoretical:	9 -12 m ² /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Painted substrates: apply directly on old sound paints; glossy paints will be roughed up slightly.

Untreated substrates: on woodwork, apply a coat of Fassiprim Aqua.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	Do not dilute.
Roller:	Do not dilute.
Air-atomised spray:	Dilute with water.
Airless spray:	Nozzle: 018 / Pressure: 180 bars / If necessary, dilute with some water.
Cleanup:	Water.

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APPLICATION CONDITIONS

> 10°C; < 80% H.R.

REMARKS

Apply Pegacryl Satin by preference by airless or brush.
Do not apply in full sun or too hot conditions, to avoid a decreased flow.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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