

## PRODUCT DATA

## PARAFIX

**Andrews Coatings Ltd**  
Carver Building  
Littles Lane  
Wolverhampton  
West Midlands  
WV1 1JY

**Tel. 01902 429190**

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### DESCRIPTION

Colourless fixation primer based on acrylic dispersions for weathered bituminous substrates.

### RECOMMENDED USES

Fixation coat on weathered bituminous surfaces before recoating with Dacfill, Dacfill HZ or Dac-Hydro-Alu.

### TECHNICAL DATA

Appearance:	Glossy (gloss 60°: ± 90%)
Colour:	Colourless
Density:	1,0 g/cm <sup>3</sup>
Solids Content:	In volume: 27 - 29% In weight: 27 - 29%
Recommended film thickness:	Wet film: 100 micron (cons.: 10 m <sup>2</sup> /l) Dry film: 28 micron (cons.: 10 m <sup>2</sup> /l)
Flashpoint:	Not flammable
VOC-content:	40 g/l max.
Ready-for-use mixture:	40 g/l max.
Category:	A/i
EU Limit values:	140 g/l (2007) / 140 g/l (2010)

### Drying times 20°C/50% r.h.

To touch:	1½ hours
To handle:	4 hours
To recoat:	1 day
Full hardness	1 week

### Coverage

Theoretical:	5 - 10 m <sup>2</sup> /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Do not apply on fibre cement boards: use Primer 44 HS in this case.  
Do not apply on low porous substrates like plaster, use Pegafix in this case.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush:	Apply undiluted.
Roller:	Apply undiluted.
Air-atomised spray:	Dilute with water.
Airless spray:	Apply undiluted. Nozzle: 011 - 015 / Pressure: 180 - 200 bars
Cleanup:	Water

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**APPLICATION CONDITIONS**

Minimum 5°C - Maximum 80 % R.H.

**SAFETY**

Consult Safety Data Sheet and Safety Information printed on the can.

**SHELLIFE / STORAGE CONDITIONS**

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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