

PRODUCT DATA

PARACEM SEMI-GLOSS

Andrews Coatings Ltd
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DESCRIPTION

Waterborne semi-gloss acrylic paint for inner and outer walls.

MAIN PROPERTIES

For indoor works: very decorative semi-gloss aspect - easy to clean and to maintain - high filling and hiding power - excellent flow out.

For outdoor works: very high durability and gloss stability - unsaponifiable.

RECOMMENDED USES

Durable painting of old and new masonry, cement, concrete or plaster.

TECHNICAL DATA

Appearance:	Semi-gloss (gloss 60°: ± 65%)
Colour:	White + base P
Density:	1,28 - 1,32 g/cm ³
Solids Content:	In volume: 35 - 38% In weight: 50 - 53%
Recommended film thickness:	Wet film: ± 125 micron (cons.: 8 m ² /l) Dry film: ± 45 micron (cons.: 8 m ² /l)
Flashpoint:	Not flammable
VOC-content:	15 g/l max.
Ready-for-use mixture:	15 g/l max.
Category:	A/c
EU Limit values:	75 g/l (2007) / 40 g/l (2010)

Drying times 20°C/50% r.h.

To touch: 40 minutes (10 m²/l)

To handle: 2 hours (10 m²/l)

To recoat: 4 hours (10 m²/l)

Full hardness: ± 1 day

Coverage

Theoretical: 8 - 10 m²/l

Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

The substrate must be sufficiently dry (max. 4% moisture content) and stable. Clean walls thoroughly with steel brush or high pressure water cleaning. In case of fungal growth: treat the walls first with an adequate moss-preventing product.

On porous substrates apply first a coat of Parafix-Paracem (1/1) or Pegafix.

On very smooth bricks apply first a coat of Noxyde diluted with 25% water, or a coat of Pegalink. Impregnate old chalking paints, after cleaning, with a coat of Fixonal or Pegafix.

Fill up holes and seal joints or fissures with Elastofill or Mur-Filler (depending on the substrate). If necessary, fill with Pegaflex. Flat down, remove dust and re-fill with Porisol. Hereafter, apply 1 - 2 coats Paracem Semi-Gloss.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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APPLICATION & THINNING

- Brush: Apply in 2 coats by preference. If necessary dilute with water.
- Roller: Apply in 2 coats by preference. Use short nap roller. If necessary dilute with water.
- Air-atomised spray: Not recommended.
- Airless spray: Nozzle: 018 / Pressure: 180 bars. 1 coat is sufficient in most cases. If necessary dilute with water.
- Cleanup: Water

APPLICATION CONDITIONS

Temperature min. 5°C / max. 80 % R.H.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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