

PRODUCT DATA

PARACEM EXTERIOR 0°C

Andrews Coatings Ltd
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DESCRIPTION

Solvent borne acrylic paint for inside and outside use.

MAIN PROPERTIES

Good hiding and filling power - excellent resistance against weather influences and yellowing - can also be applied during cold weather circumstances (0°C) - masks irregularities thanks to the strong mattening aspect.

RECOMMENDED USES

For interior and exterior paint works on concrete, bricks, plaster, rendering, etc.

TECHNICAL DATA

Appearance:	Matt (gloss 60°: ± 1.5%
Colour:	White + 5 pastel shades
Density:	1.24 - 1.28 g/cm ³
Solids Content:	In volume: 37 - 40%
	In weight: 61 - 64%
Recommended film thickness:	Wet film: 170 micron (consumption: 6 m ² /l)
	Dry film: 65 micron (consumption: 6 m ² /l)
VOC-content:	Max. 490 g/l
Flashpoint:	> 40°C

Drying times	20°C/60% r.h.	0°C/60% r.h
To touch:	1¼ hours	2 hours
To handle:	1¼ hours	2 hours
To recoat:	1¼ hours (with Paracem 0°C)	2 hours (with Paracem 0°C)

Coverage

Theoretical: ± 6 m²/l per coat
Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Direct application on stable substrates.
Powdery or very porous substrates must be treated with Fixonal before.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	All kinds. If necessary dilute with White spirit or Thinner 22.
Roller:	All kinds. If necessary dilute with White spirit or Thinner 22.
Air-atomised spray:	Not recommended.
Airless spray:	Nozzle: 018 - 023 / Pressure: 200 - 220 bars
Cleanup:	White spirit or Thinner 22

APPLICATION CONDITIONS

Work in a dry and well-ventilated area.

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REMARKS

- Good film formation at 0°C.
- Reversible paint system, i.e. the product dissolves in its own solvent.
- Can be applied at low temperatures till 0°C.
- In case of temperatures < 10°C, dilute with Thinner 22 in order to assure an easy application:
 - a) 5 – 10°C: 1 - 2% Thinner 22
 - b) 0 – 5°C: 2 - 3% Thinner 22
- Application on a dry substrate; the substrate temperature must be at least 3°C above dew point.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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