

## PRODUCT DATA

## PARACEM EFFECTS FINISH

**Andrews Coatings Ltd**  
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West Midlands  
WV1 1JY

**Tel. 01902 429190**

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### DESCRIPTION

Waterborne acrylic varnish.

### MAIN PROPERTIES

Does not yellow - easy application with roller or brush - uniform finish - washable.

### RECOMMENDED USES

Finish on indoor paints and decorative paint systems when a high mechanical resistance is required. Recommended as a topcoat on decorative paint systems: Paracem Effects Sand / Sable or Fair-Decor.

### TECHNICAL DATA

Appearance:	Satin gloss (gloss 60°: ± 20%)
Colour:	Colourless
Density:	1,03 - 1,05 g/cm <sup>3</sup>
Solids Content:	In volume: 27.5 - 30.5% In weight: 30 - 33%
Recommended film thickness:	Wet film: 70 micron (consumption: 14 m <sup>2</sup> /l) Dry film: 20 micron (consumption: 14 m <sup>2</sup> /l)
Flashpoint:	Not flammable
VOC-content:	90 g/l max.
Ready-for-use mixture:	90 g/l max.
Category:	A/e
EU Limit values:	150 g/l (2007) / 150 g/l (2010)

<b>Drying times</b>	20°C/50% r.h.
To touch:	30 minutes
To recoat:	4 hours
Full hardness	± 1 week

### Coverage

Theoretical: 12 - 14 m<sup>2</sup>/l

Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

The paint coats or systems that have to be protected have to be dry and / or fully cured.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush: Apply Paracem Effects Finish in 1 or 2 coats with flat brush.

Roller: Apply Paracem Effects Finish in 1 or 2 coats with lacquer.

Air-atomised spray: If necessary dilute with water.

Airless spray: Nozzle: 09 - 013 / Pressure: 180 bars

Cleanup: Water.

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### APPLICATION CONDITIONS

Apply at min. 5°C and max. 80% R.H.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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