

PRODUCT DATA

PARACEM

Andrews Coatings Ltd
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WV1 1JY

Tel. 01902 429190

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DESCRIPTION

Acrylic paint for outside and inside use.

MAIN PROPERTIES

High durability - perfect saponification resistance - particularly high covering capacity - sufficiently breathing (water vapour permeable) - hardly permeable to rain - excellent weather resistance.

RECOMMENDED USES

For old or new substrates like masonry, cement rendering or plaster, concrete, tiles, plaster boards and wooden panels.

TECHNICAL DATA

Appearance:	Satin matt (gloss 60°: ± 5%)
Colour:	White + colour chart + Mathymix
Density:	± 1,5 g/cm ³
Solids Content:	In volume: ± 46% In weight: ± 64%
Recommended film thickness:	Wet film: ± 100 micron (cons.: 10 m ² /l) Dry film: ± 45 micron (cons.: 10 m ² /l)
Flashpoint:	Not flammable
VOC-content:	25 g/l max.
Ready-for-use mixture:	31 g/l max.
Category:	A/c
EU Limit values:	75 g/l (2007) / 40 g/l (2010)

Drying times 20°C/50% r.h.

To touch:	± 40 minutes (10 m ² /l)
To handle:	± 2 hours (10 m ² /l)
To recoat:	± 4 hours (10 m ² /l)
Full hardness	± 1 day

Coverage

Theoretical:	7 - 10 m ² /l per coat
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

The substrate must be sufficiently dry and stable; clean thoroughly.
In case of fungal growth: treat first with an adequate moss-preventing product.
On porous substrates apply first a coat of Parafix or Pegafix / Paracem (25 / 75).
On very smooth bricks, apply a first coat of Noxyde diluted with 25% water, or a coat of Pegalink. Impregnate old chalking paints, after cleaning, with a coat of Fixonal or Pegafix.
Fill up holes and seal joints or fissures with Elastofill. If necessary, fill with Pegaflex. Flat down and remove dust. Hereafter, apply 1 - 2 coats of Paracem.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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APPLICATION & THINNING

- Brush: Apply with flat brush.
- Roller: Apply with dispersion roller.
- Air-atomised spray: Dilute with water (3 - 5%).
- Airless spray: Nozzle: 013 - 018 / Pressure: 180 bars.
- Cleanup: Water.
- Thinning:
- For outside use: do not dilute.
 - For inside use: dilute with 5 to 10% of water or even better with 5% of Fair-Décor.

APPLICATION CONDITIONS

Minimum 5C / Maximum 80 % R.H.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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