

PRODUCT DATA

GALVAPRIM

Andrews Coatings Ltd
Carver Building
Littles Lane
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West Midlands
WV1 1JY

Tel. 01902 429190

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www.mathysdirect.co.uk

DESCRIPTION

Solvent-based adhesion primer based on modified vinyl resins.

MAIN PROPERTIES

Excellent adhesion.

RECOMMENDED USES

On galvanised steel, zinc and aluminium. As adhesion primer under Noxyde on new galvanised steel.

TECHNICAL DATA

Appearance:	Matt (gloss 60°:± 10%)
Colour:	Grey
Density:	1,13 - 1,16 g/cm ³
Solids Content:	In volume: 27 - 30% In weight: 44 - 47%
Recommended film thickness:	Wet film: 100 micron (cons.: 10 m ² /l) Dry film: 30 micron (cons.: 10 m ² /l)
Flashpoint:	> 26°C
VOC-gehalte:	586 g/l max.
Gebruiksklaar mengsel:	600 g/l max.
Categorie:	A/i
EU grenswaarde:	600 g/l (2007) / 500 g/l (2010)

Drying times 20°C/50% r.h.

To touch:	30 minutes
To handle:	1,5 hours
To recoat:	24 hours
Full hardness	1 week

Coverage

Theoretical:	± 10 m ² /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Degrease, sand if necessary and dust off the substrate carefully.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	Do not dilute.
Roller:	Do not dilute.
Air-atomised spray:	Dilute with 5% Thinner 22.
Airless spray:	If necessary, dilute slightly with max. 5% Thinner 22. Nozzle: 012 - 015 / Pressure: 180 - 200 bars.
Cleanup:	Thinner 22.

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APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.

REMARKS

Can be recoated with Fassilux, Fassilux Satin and Noxyde.

Galvaprim is a reversible paint that dissolves in its own solvent (= Thinner 22). Therefore, Galvaprim cannot be recoated with paints containing solvents with a stronger dissolving character than Thinner 22, f.i. xylene, toluene, etc. In case of doubt, a test should be done first.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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