

## PRODUCT DATA

## FIXONAL

**Andrews Coatings Ltd**  
Carver Building  
Littles Lane  
Wolverhampton  
West Midlands  
WV1 1JY

**Tel. 01902 429190**

info@mathysdirect.co.uk  
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### DESCRIPTION

Fixing agent based on solvent soluble pure acrylic resins.

### MAIN PROPERTIES

Fixing and reinforcing - alkali resistant - quick drying - flexible.

### RECOMMENDED USES

Fixation of chalking substrates.

Reinforces the adhesion of the new coat on the old paint and makes more flexible.

### TECHNICAL DATA

Appearance:	Gloss (gloss 60°: > 90%)
Colour:	Colourless
Density:	0,81 - 0,83 g/cm <sup>3</sup>
Solids Content:	In volume: ± 15%
	In weight: ± 19%
Recommended film thickness:	Wet film: ± 100 micron (cons.: 10 m <sup>2</sup> /l)
	Dry film: ± 15 micron (cons.: 10 m <sup>2</sup> /l)
Flashpoint:	> 39°C
VOC-content:	700 g/l max.
Ready-for-use mixture:	700 g/l max.
Category:	A/h
EU Limit values:	750 g/l (2007) / 750 g/l (2010)

**Drying times** 20°C/50% r.h.

To touch: ± 45 minutes

To handle: ± 1 hour

To recoat: ± 2 - 4 hours

Full hardness: ± 1 day

### Coverage

Theoretical: ±10 - 15 m<sup>2</sup>/l, according to the porosity of the substrate.

Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

The surfaces to be treated must be dry, clean and adhering. Chalking substrates must be rubbed down with a hard brush and dusted off. Rub down glossy coats. Degrease if necessary. After drying, apply the topcoat as quickly as possible.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush: By preference, do not dilute.

Roller: By preference, do not dilute.

Air-atomised spray: Not recommended

Airless spray: Not recommended

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Cleanup: White spirit

**APPLICATION CONDITIONS**

Work in a dry and well-ventilated area.

**REMARKS**

Fixonal does not improve the adhesion of old paint coats on the substrate.

**SAFETY**

Consult Safety Data Sheet and Safety Information printed on the can.

**SHELLIFE / STORAGE CONDITIONS**

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.