

PRODUCT DATA

FASSIPRIM

Andrews Coatings Ltd
Carver Building
Littles Lane
Wolverhampton
West Midlands
WV1 1JY

Tel. 01902 429190

info@mathysdirect.co.uk
www.mathysdirect.co.uk

DESCRIPTION

Solvent based primer-surfacer containing soya-alkyd resins.

MAIN PROPERTIES

Excellent flow out and adhesion on wood - moisture controlling (less danger for blistering) - high covering capacity - quick drying - easy to apply and to sand finely - very weather resistant.

RECOMMENDED USES

Primer on wood and undercoat for satin gloss and high gloss alkyd enamels.

TECHNICAL DATA

Appearance:	Satin gloss
Colour:	White + Mathymix colours
Density:	1,33 - 1,38 g/cm ³
Solids Content:	In volume: 52 - 56% In weight: 70 - 73%
Recommended film thickness:	Wet film: 65 micron (cons.: 15 m ² /l) Dry film: 35 micron (cons.: 15 m ² /l)
Flashpoint:	> 39°C
VOC Ready-for-use mixture:	350 g/l max.
Category:	A/g
EU Limit values:	450 g/l (2007) / 350 g/l (2010)

Drying times 20°C/50% r.h.

To touch:	3 hours
To handle:	4 hours
To recoat:	24 hours
Full hardness	± 1 week

Coverage

Theoretical:	15 m ² /l per coat
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

The substrate must be stable, clean and dry.

Bare wood: degrease, sand and remove dust. For exterior works on wood that is not of first quality or that is damaged, it is advisable to apply a coat of Adex first.

Do not apply on metallic substrates, in this case Combiprimer has to be used.

Old unsound paints: remove paint, degrease, dry sanding, then proceed in the same way as for bare wood or metallic substrates.

Chalking paints: remove all non-adhering parts, dedust and hereafter, apply a coat of Fixonal.

Old sound paints: sand and clean with white spirit.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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APPLICATION & THINNING

Brush:	Do not dilute.
Roller:	Do not dilute.
Air-atomised spray:	Do not dilute.
Airless spray:	Nozzle: 015 / Pressure: 180 bar. Do not dilute.
Cleanup:	White spirit or Thinner 22.

APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.
Minimum temperature: 10°C. Maximum relative humidity: 80%.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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