

## PRODUCT DATA

## FASSIPRIM

**Andrews Coatings Ltd**  
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**Tel. 01902 429190**

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### DESCRIPTION

Solvent based primer-surfacer containing soya-alkyd resins.

### MAIN PROPERTIES

Excellent flow out and adhesion on wood - moisture controlling (less danger for blistering) - high covering capacity - quick drying - easy to apply and to sand finely - very weather resistant.

### RECOMMENDED USES

Primer on wood and undercoat for satin gloss and high gloss alkyd enamels.

### TECHNICAL DATA

Appearance:	Satin gloss
Colour:	White + Mathymix colours
Density:	1,33 - 1,38 g/cm <sup>3</sup>
Solids Content:	In volume: 52 - 56% In weight: 70 - 73%
Recommended film thickness:	Wet film: 65 micron (cons.: 15 m <sup>2</sup> /l) Dry film: 35 micron (cons.: 15 m <sup>2</sup> /l)
Flashpoint:	> 39°C
VOC Ready-for-use mixture:	350 g/l max.
Category:	A/g
EU Limit values:	450 g/l (2007) / 350 g/l (2010)

### Drying times 20°C/50% r.h.

To touch:	3 hours
To handle:	4 hours
To recoat:	24 hours
Full hardness	± 1 week

### Coverage

Theoretical:	15 m <sup>2</sup> /l per coat
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

The substrate must be stable, clean and dry.

Bare wood: degrease, sand and remove dust. For exterior works on wood that is not of first quality or that is damaged, it is advisable to apply a coat of Adex first.

Do not apply on metallic substrates, in this case Combiprimer has to be used.

Old unsound paints: remove paint, degrease, dry sanding, then proceed in the same way as for bare wood or metallic substrates.

Chalking paints: remove all non-adhering parts, dedust and hereafter, apply a coat of Fixonal.

Old sound paints: sand and clean with white spirit.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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### APPLICATION & THINNING

Brush:	Do not dilute.
Roller:	Do not dilute.
Air-atomised spray:	Do not dilute.
Airless spray:	Nozzle: 015 / Pressure: 180 bar. Do not dilute.
Cleanup:	White spirit or Thinner 22.

### APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.  
Minimum temperature: 10°C. Maximum relative humidity: 80%.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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