

PRODUCT DATA

FASSICOAT

Andrews Coatings Ltd
Carver Building
Littles Lane
Wolverhampton
West Midlands
WV1 1JY

Tel. 01902 429190

info@mathysdirect.co.uk
www.mathysdirect.co.uk

DESCRIPTION

Single paint system based on soya alkyd resins for woodwork.

MAIN PROPERTIES

Serves at the same time as primer, surfacer and finish - moisture-regulating paint - excellent weather resistance.

RECOMMENDED USES

Painting of woodwork.

TECHNICAL DATA

Appearance:	Satin gloss
Colour:	White + standard colours + Mathymix / ColourShop colours
Density:	1.33 - 1.38 g/cm ³
Solids Content:	In volume: 51 - 56% (white) In weight: 69 - 73% (white)
Recommended film thickness:	Wet film: 100 micron (cons.: 10 m ² /l) Dry film: 55 micron (cons.: 10 m ² /l)
Flashpoint:	> 39°C
VOC Ready-for-use mixture:	300 g/l max.
Category:	A/d
EU Limit values:	400 g/l (2007) / 300 g/l (2010)

Drying times 20°C/50% r.h.

To touch:	3 - 4 hours
To handle:	5 hours
To recoat:	24 hours
Full hardness	± 1 week

Coverage

Theoretical:	10 - 15 m ² /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Fassicoat serves as primer, surfacer and finish. Therefore, it is not necessary to use a special primer. In case of application on new and non-treated wood, if necessary, dilute the first coat with ± 3% of white spirit. In case of jointing, use Plastopan Super or Pegaflex by preference.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	By preference, apply undiluted with flat brush.
Roller:	By preference, apply undiluted with flat brush.
Air-atomised spray:	Possible with max. 3% White Spirit.
Airless spray:	Nozzle: 015 / Pressure: 180 bars.

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Cleanup: White spirit or Thinner 22

APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.
Temperature minimal 10°C. Relative humidity max. 80%

REMARKS

May be applied on slightly damp wood (< 20%).

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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